

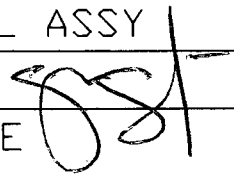





APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTIC NO. 01939				SHEET OF 1	
	DWG NO. 41228-500-003	REV: B	PREPARED BY D.BARKER	DATE: 09/05/07	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: INSTALLATION OVERHEAD CB PANEL ASSY					
	APPROVED BY: ENGR 	MFG 	QC 	EFF: CURRENT ORDER		
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: REVISED QTY OF CLICK BOND ADHESIVE					

CONTROL COPY
ISSUED DATE
 SEP 12 2007

6	R	CB200-40	1	ADHESIVE	CLICK BOND, CARSON CITY, NEV.			
			-001					
F/N	TC	PART NUMBER	QTY	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE
DOCUMENTS EFFECTED:					CHANGE CATEGORY		DER REVIEW REQUIRED	
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM					<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR		<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 01900				SHEET 1 OF 1	
	DWG NO. 41228-500-003		REV: B	PREPARED BY D. BARKER	DATE: 07/30/07	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
	DWG TITLE: INSTALLATION OVERHEAD CB PANEL ASSY					
	APPROVED BY:	ENGR 	MFG 	QC 	EFF: CURRENT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: UPDATED PARTS LIST					

**CONTROL COPY
ISSUED DATE**

AUG 02 2007

7	R	601.1718	4		WASHER		NAS1149D0363J		
4	R	601.2197	2		SCREW		MS27039-1-05		
			-001						
F/N	TC	PART NUMBER	QTY		NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE
DOCUMENTS EFFECTED:						CHANGE CATEGORY	DER REVIEW REQUIRED		
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM						<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		

01900, 01939

FRONT VIEW OF EXISTING L/H
OVERHEAD C/B PANEL LOOKING AFT.

EXISTING HOLES

DRILL OUT 4 RIVETS
TO #10 DIA HOLE—
INSTALL ITEM #5
4 PLCS. (INSIDE)
① SEE DETAIL—A

FWD

EXISTING L/H
OVERHEAD
C/B PANEL

TRIM HINGE TO
PROVIDE CLEARANCE ON
REMAINING RIVETS

DR. 3/16 (.187) DIA. HOLE
CSK 100° x .290 TYP. 4 PLCS.
LOCATE TO MATCH EXISTING
OVERHEAD C/B

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⑦ ②

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- ⑥ ③ WIRE BRUSH A MIN. OF 2 ATTACHMENT POINTS TO PROVIDE A BOND & GROUND IN ACCORDANCE WITH MIL-B-5087 CLASS H PARA 3.3.3.2.
- ⑥ ② ADD 1 OR 2 WASHERS (ITEM #7) AS REQUIRED TO PROPERLY SPACE AUX CIRCUIT BREAKER PANEL FROM OVERHEAD CIRCUIT BREAKER PANEL ASSY.
- ⑥ ① BOND NUTPLATES TO EXISTING OVERHEAD C/B PANEL USING ITEM 6.

NOTES: